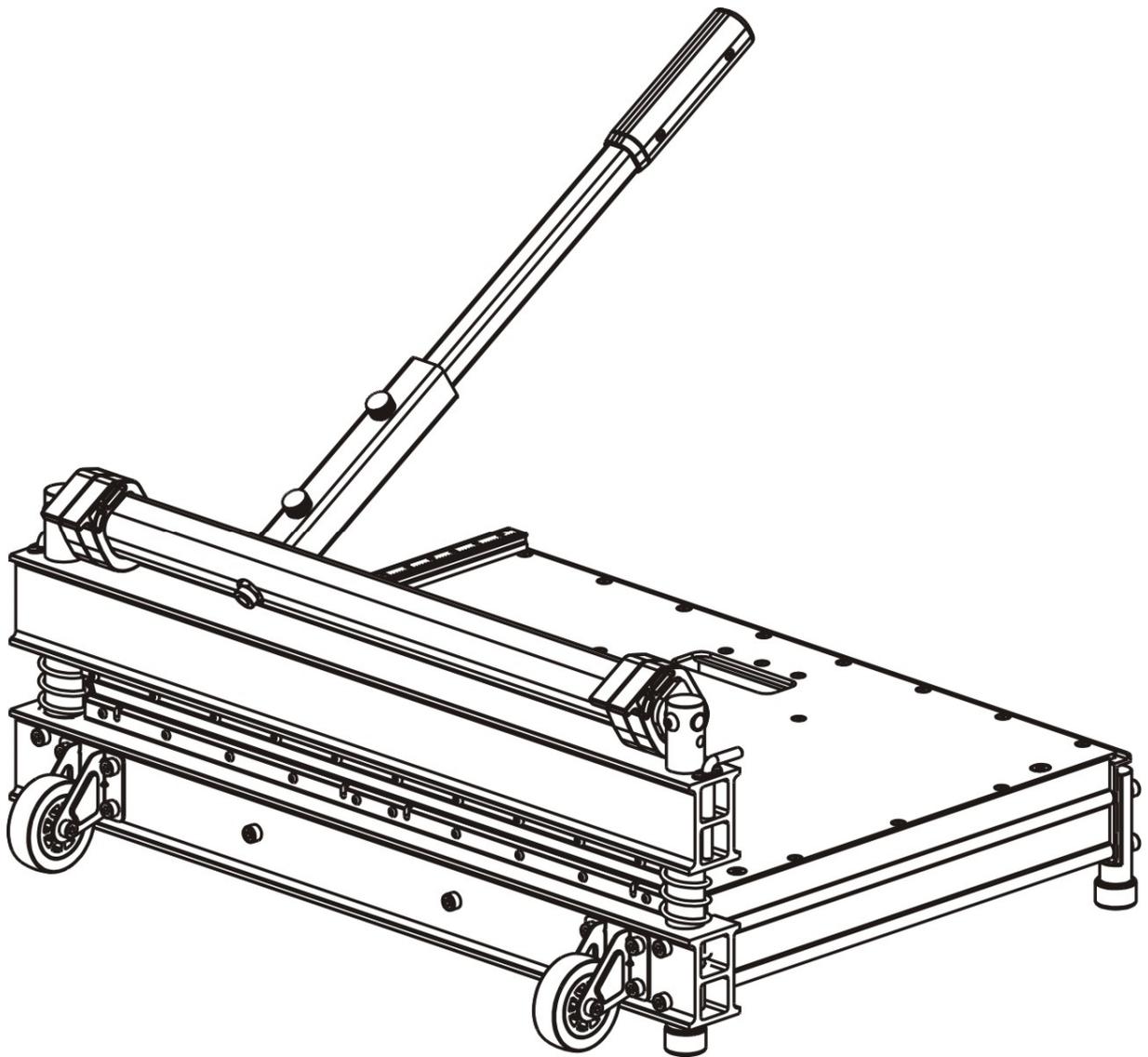


D-CUT[®]

OPERATION MANUAL

D-CUT Flooring Cutter MD-630

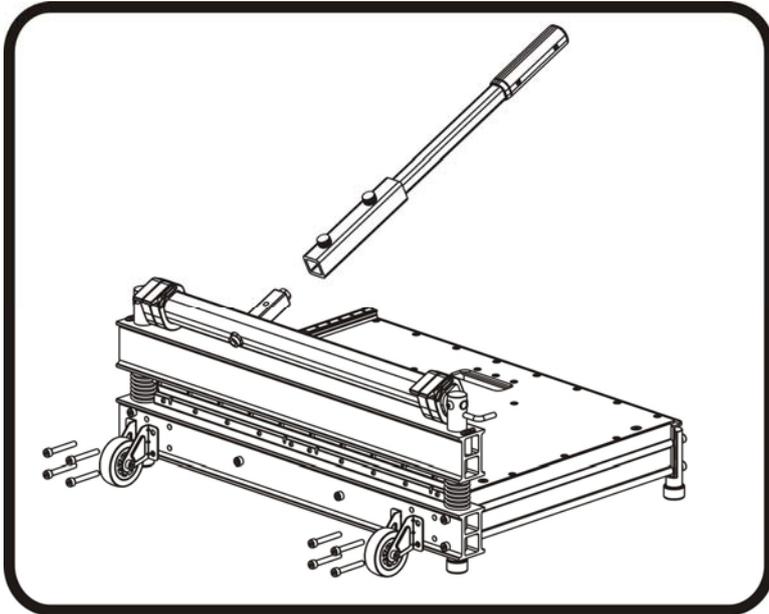




WARNING: FAILURE TO FOLLOW THESE RULES MAY RESULT IN SERIOUS INJURY! USING THIS MACHINE WITH RESPECT AND CAUTION WILL CONSIDERABLY LESSEN THE POSSIBILITY OF PERSONAL INJURY.

SAFETY RULES FOR THE FLOORING CUTTER

- 1. READ AND UNDERSTAND THIS INSTRUCTION MANUAL BEFORE OPERATING THE D-Cut MULTI-FLOORING CUTTERS.**
2. If you are not thoroughly familiar with the operation of D-Cut Multi-flooring Cutter, obtain advice from a qualified instructor or call 630-916-9100 USA
3. Stay alert. Do not operate while under the influence of drugs, alcohol, or medication.
4. Always wear safety approved eye protection with side shields (ANSI Z87.1)
5. Keep work area free of debris.
6. Keep children and unauthorized persons away from the D-Cut Multi-flooring Cutter and work area.
7. Make sure tool is secure. Operate only on a firm substrate or solid stand.
8. Use the right tool. Do not force the D-Cut Multi-flooring Cutter or use it for a job for which it was not designed; use only on approved materials.
9. Keep the blade sharp. A dull blade will not perform properly.
10. Always keep hands away from blade while operating or carrying the cutter.
11. Do not alter or misuse this tool. The D-Cut Multi-flooring Cutter is precision built; modifications not specified in this manual may result in a dangerous and unsafe environment.
12. Maintain the D-Cut Multi-flooring Cutter with care. Keep Blade sharp and clean. Follow instructions for changing accessories.
13. Use only recommended accessories. The use of improper accessories may be hazardous and cause injuries.
14. Never leave the D-Cut Multi-flooring Cutter unattended. Secure the handle with the lock chain when not in use.

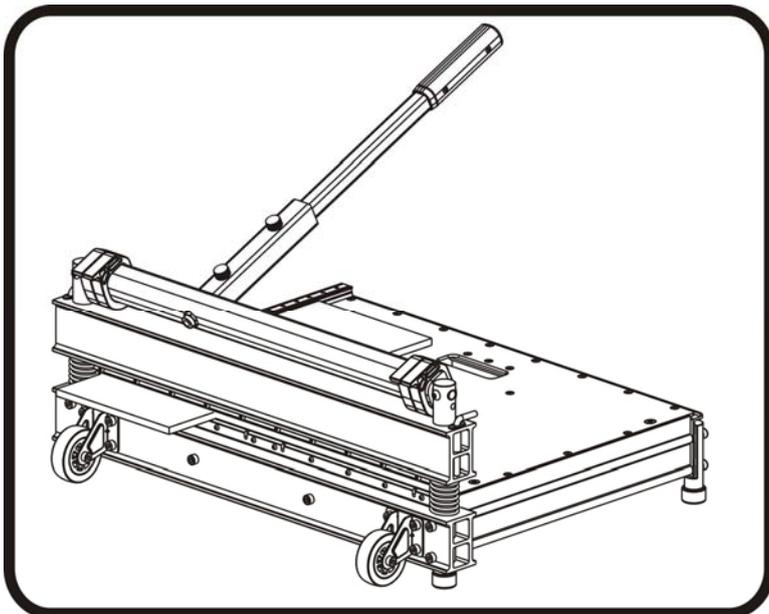


Installation

Install the wheel assembly to the cutter base with provided bolts and nuts as shown.

Then insert the handle into the handle base as shown and tighten provided screw.

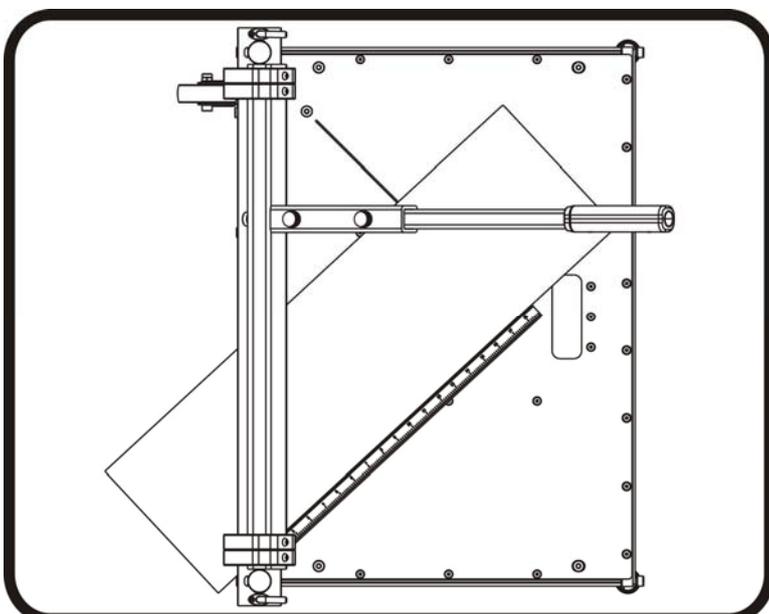
Warning: Do not put your fingers against the sharp edge of the blade at any time.



Straight Cut

Insert material between the cutting blade and the base, flush it with the guide bar as shown and hold the material then press handle down to complete a cut.

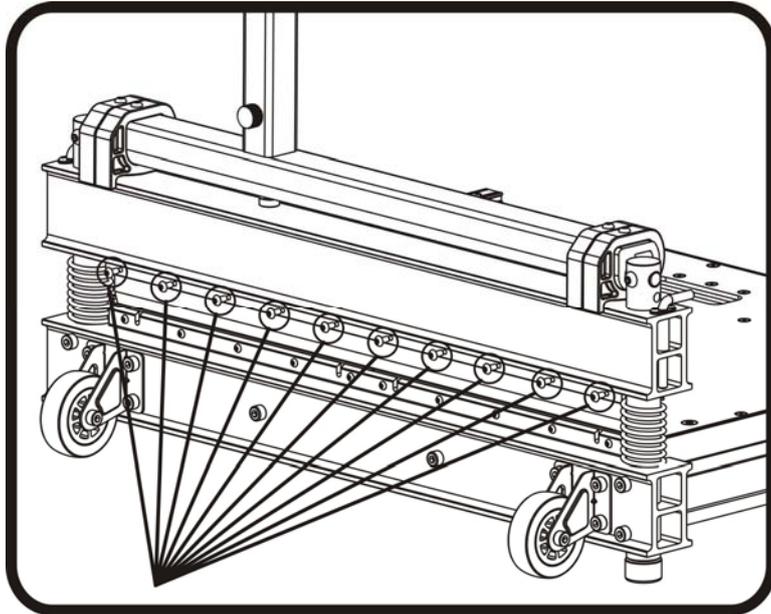
Warning: Maintain control of the handle. Do not allow handle to slam back after making a cut.



45° Cut

Adjust the angle attachment to 45°. Insert material between the cutting blade and the base, against the angle attachment as shown, then press the handle down to complete a cut.

Warning: Maintain control of the handle. Do not allow handle to slam back after making a cut.

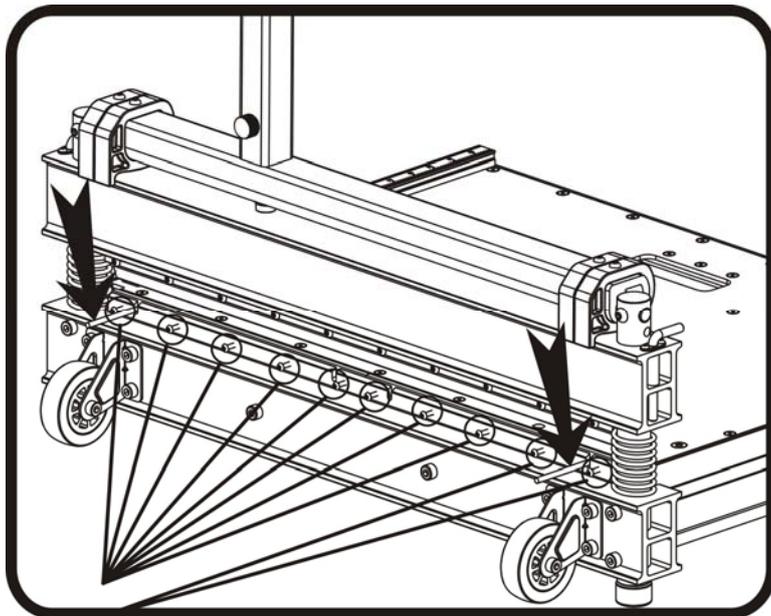


Changing the Blade

Use the provided Allan wrench to remove the ten screws, then hold the blade by each end and carefully move the blade out of blade holder.

Note: the flat side of the blade should face the working table when install a new blade.

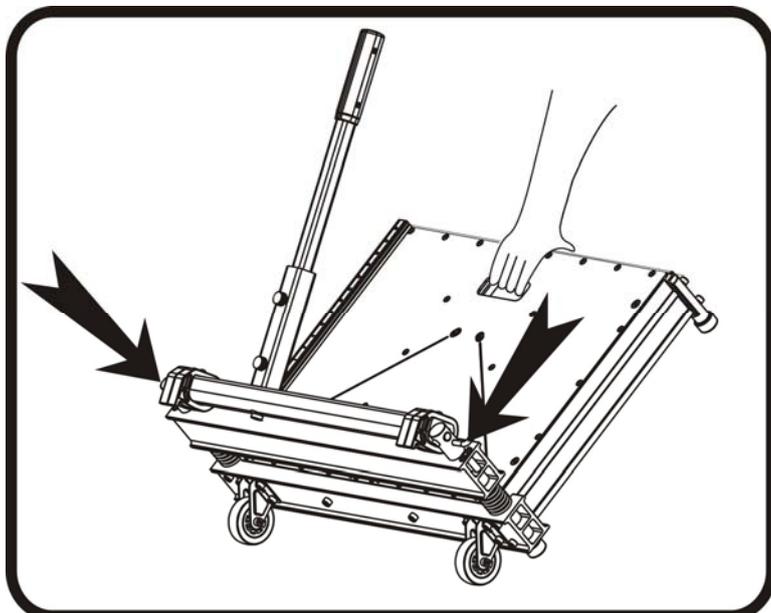
Warning: Do not put your fingers against the sharp edge of the blade at any time



Changing the Nylon Bar

Use the provided Allan wrench to remove the ten screws, then hold the nylon bar and carefully move it out of nylon bar holder.

Warning: Do not put your fingers against the sharp edge of the blade at any time.



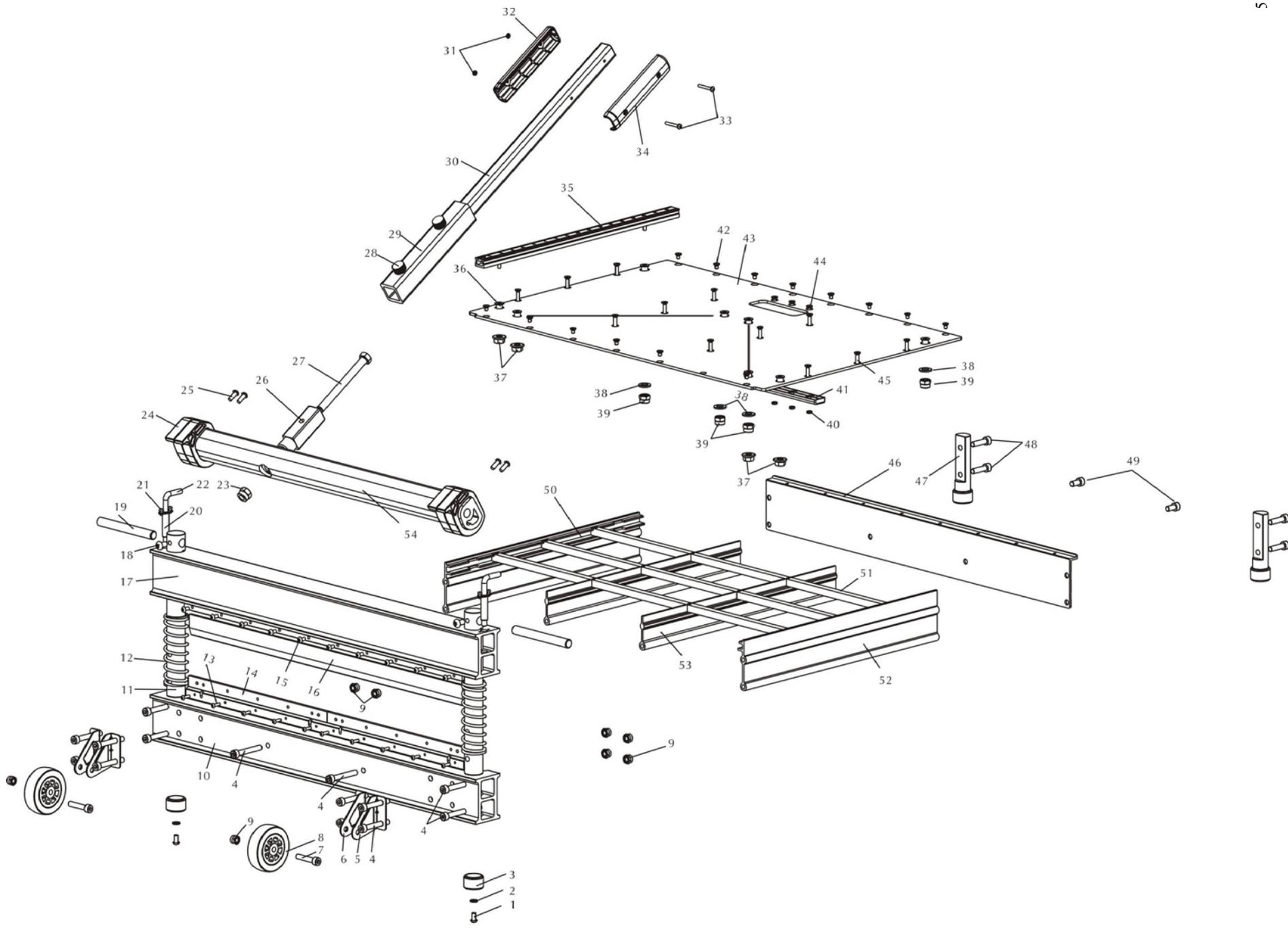
Transportation

Put the handle down towards the working table, and then move the pins on both sides of the cam bar as shown to the hole on the steel column to keep the blade in a close position, and then carry the cutter as shown.

!WARNING
VERY SHARP BLADE



PARTS LIST





PARTS LIST

	Parts	Q'ty		Parts	Q'ty
1	Screw M6 × 12	4	28	Screw M8	2
2	Washer Φ6	4	29	Handle A	1
3	Rubber Feet	4	30	Handle B	1
4	Hex Bolt M8 × 55	12	31	Nut M4	2
5	Left Wheel Base	2	32	Right ABS Handle	1
6	Right Wheel Base	2	33	Screw M4 × 30	2
7	Hex Bolt M8 × 40	2	34	Left ABS Handle	1
8	Carry Wheel	2	35	Guider Bar	1
9	Nut M8	10	36	Sleeve	8
10	Main Base	1	37	Flange Nut M10	4
11	Rod	2	38	Washer Φ10	1
12	Spring	2	39	Nut M10	4
13	Screw M4 × 14	10	40	Nut M5	3
14	Nylon Bar	2	41	Carry Handle	1
15	Screw M5 × 10	10	42	Screw M5 × 8	15
16	Blade	1	43	Working Table	1
17	Blade Base	1	44	Screw M5 × 12	3
18	Screw M8 × 14	2	45	Screw M5 × 20	12
19	Shaft	2	46	End Board	1
20	Pin Sleeve	2	47	Foot	2
21	Screw M4 × 8	4	48	Screw M8 × 30	4
22	Pin	2	49	Screw M8 × 16	2
23	Nut M12	1	50	Frame B	1
24	Nylon Wheel	4	51	Cross Bar	3
25	Screw M6 × 16	4	52	Frame A	1
26	Handle Base	1	53	Upholder	2
27	Bolt M12 × 120	1	54	Aluminum Eccentric Cam	1