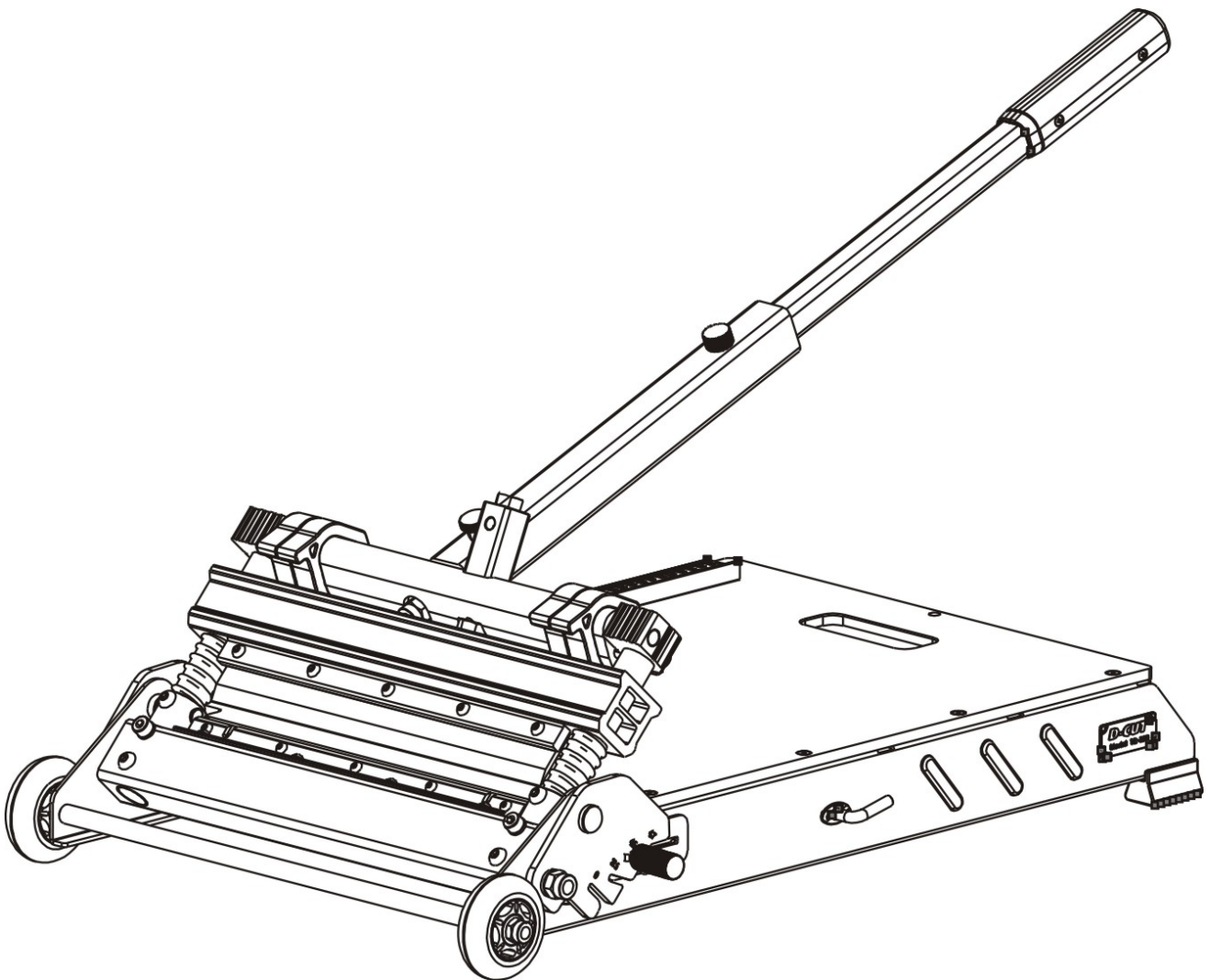


D-CUT[®]

OPERATION MANUAL

D-CUT Flooring / Trim Cutter TC-330





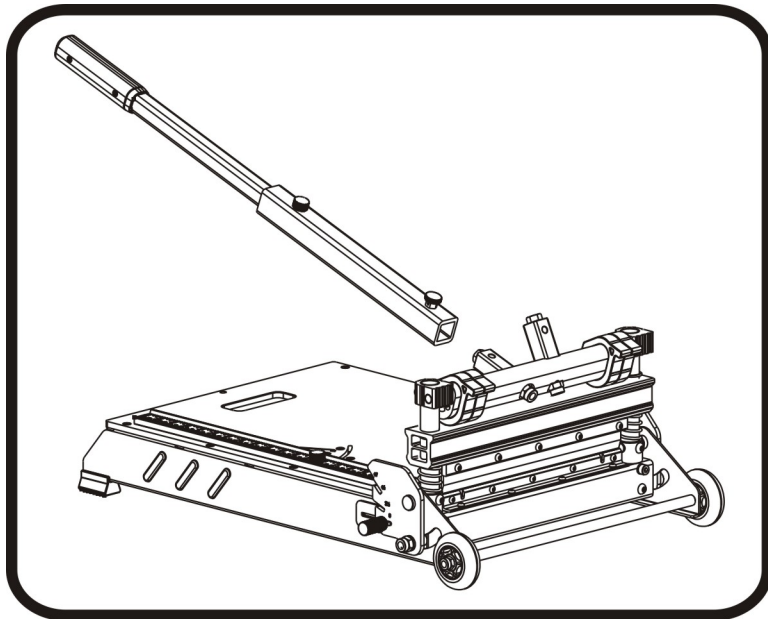
WARNING: FAILURE TO FOLLOW THESE RULES MAY RESULT IN SERIOUS INJURY! USING THIS MACHINE WITH RESPECT AND CAUTION WILL CONSIDERABLY LESSEN THE POSSIBILITY OF PERSONAL INJURY.

SAFETY RULES FOR THE FLOORING CUTTER

- 1. READ AND UNDERSTAND THIS INSTRUCTION MANUAL BEFORE OPERATING THE D-Cut MULTI-FLOORING CUTTERS.**
2. If you are not thoroughly familiar with the operation of D-Cut Multi-flooring Cutter, obtain advice from a qualified instructor or call 630-916-9100 USA
3. Stay alert. Do not operate while under the influence of drugs, alcohol, or medication.
4. Always wear safety approved eye protection with side shields(ANSI Z87.1)
5. Keep work area free of debris.
6. Keep children and unauthorized persons away from the D-Cut Multi-flooring Cutter and work area.
7. Make sure tool is secure. Operate only on a firm substrate or solid stand.
8. Use the right tool. Do not force the D-Cut Multi-flooring Cutter or use it for a job for which it was not designed; use only on approved materials.
9. Keep the blade sharp. A dull blade will not perform properly.
10. Always keep hands away from blade while operating or carrying the cutter.
11. Do not alter or misuse this tool. The D-Cut Multi-flooring Cutter is precision built; modifications not specified in this manual may result in a dangerous and unsafe environment.
12. Maintain the D-Cut Multi-flooring Cutter with care. Keep Blade sharp and clean. Follow instructions for changing accessories.
13. Use only recommended accessories. The use of improper accessories may be hazardous and cause injuries.
14. Never leave the D-Cut Multi-flooring Cutter unattended. Keep the cutting head in a close position with lock pins when the cutter is not in use.

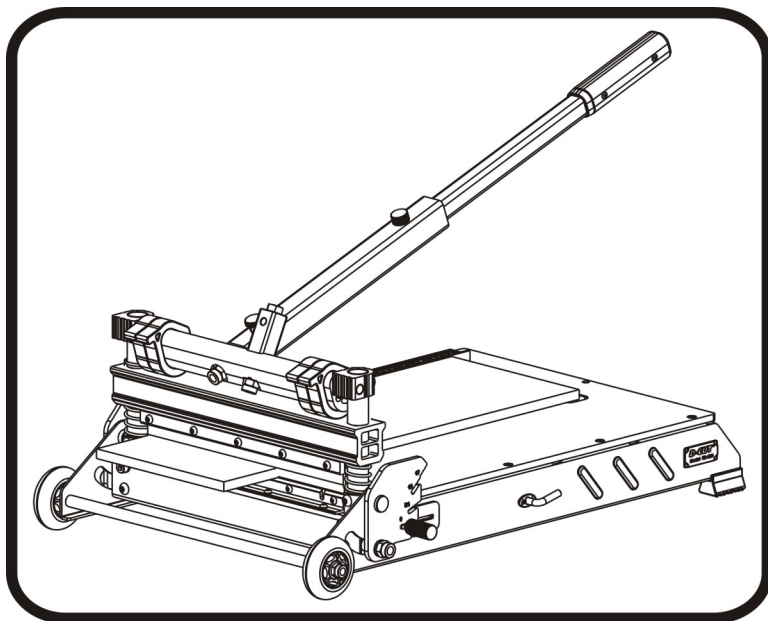


! WARNING
VERY SHARP BLADE



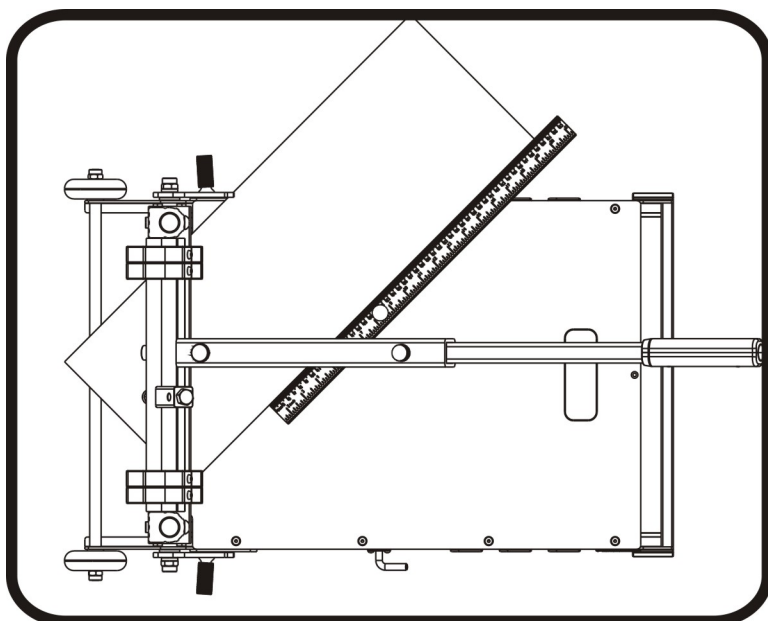
Installation of the Cutter(1)
Install the handle assembly to the cutter base as shown.

Warning: Do not put your fingers against the sharp edge of the blade at any time.



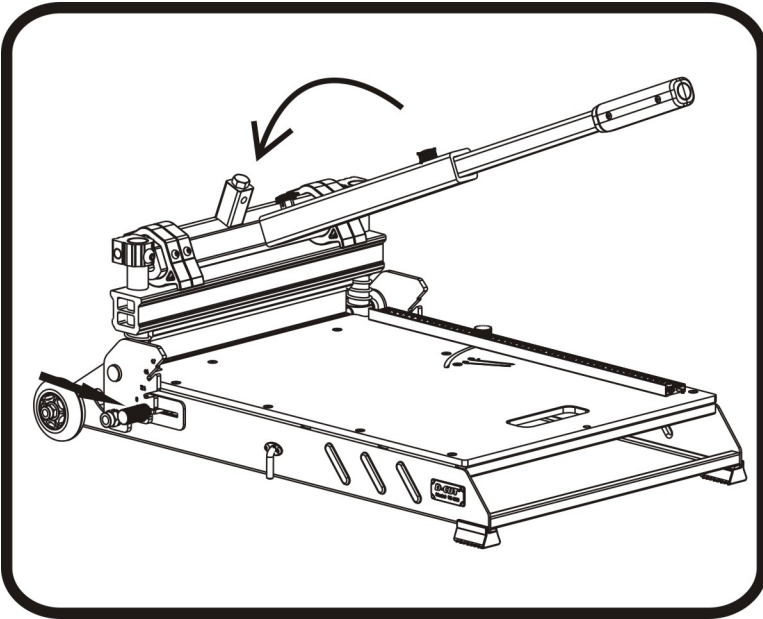
Straight Cut

Insert the floor plank between the cutting blade and the base, flush with the guide bar on the working table, hold the plank and pull handle down to complete a cut.



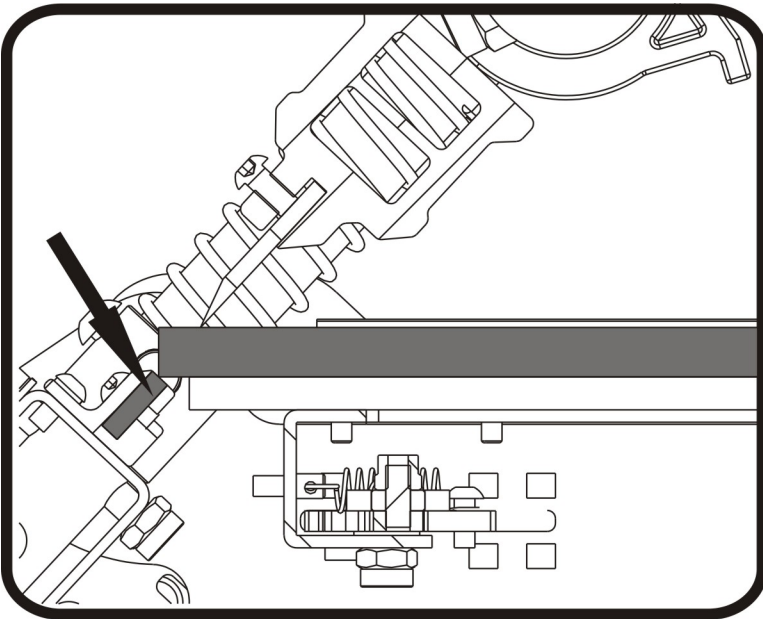
Angle Cut

Position the guide bar at 45°. Insert a baseboard or a shoe mold between the cutting blade and the base, flush with the guide bar as shown, then pull the handle down to complete a cut.



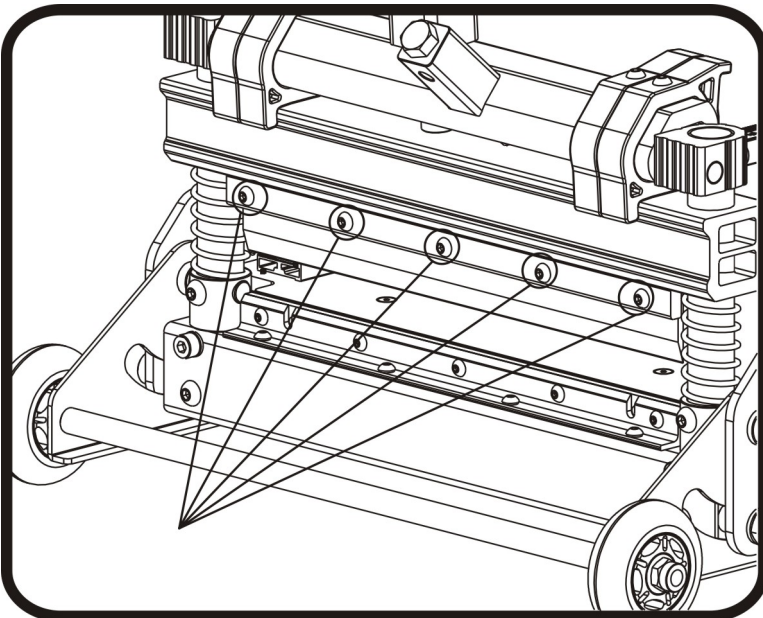
Bevel Cut (1)

Make a straight cut on a workpiece to your measurement and then pull the knob as pointed by an arrow, adjust the cutter head to your desired angle. Pull out the handle from the base to change the handle position on the cutting head.



Bevel Cut (2)

Insert the workpiece between the cutting blade and flush the working table with the guide bar, and **stop** the edge of the workpiece from previous straight piece cut at the cutting base where you can see and feel it while you're moving along the workpiece, hold the workpiece firmly, and then pull the handle down to complete a cut.



Changing the Blade

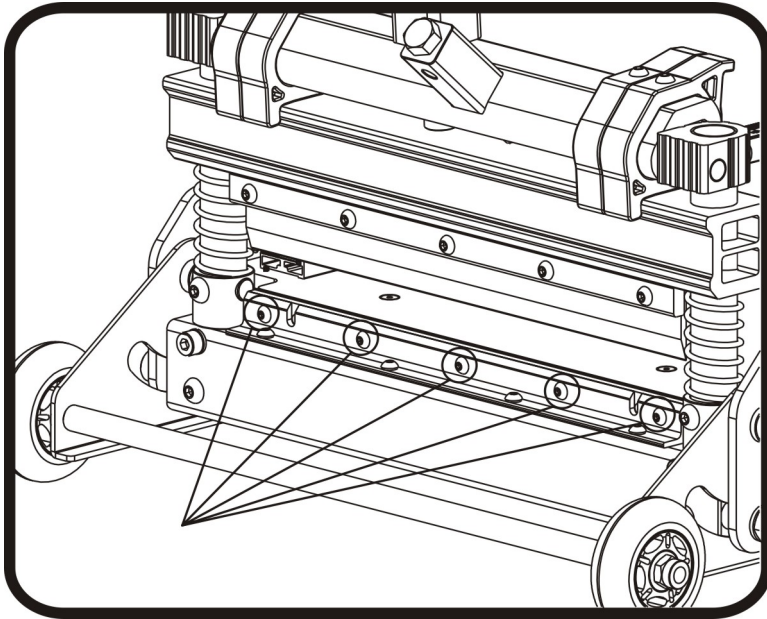
Use provided Allen wrench to Loosen the five screws as shown, the blade by each end and carefully move the blade out of blade holder.

Note: the flat side of the blade should face the working table.

Warning: Do not put your fingers against the sharp edge of the blade at any time.



! WARNING
VERY SHARP BLADE

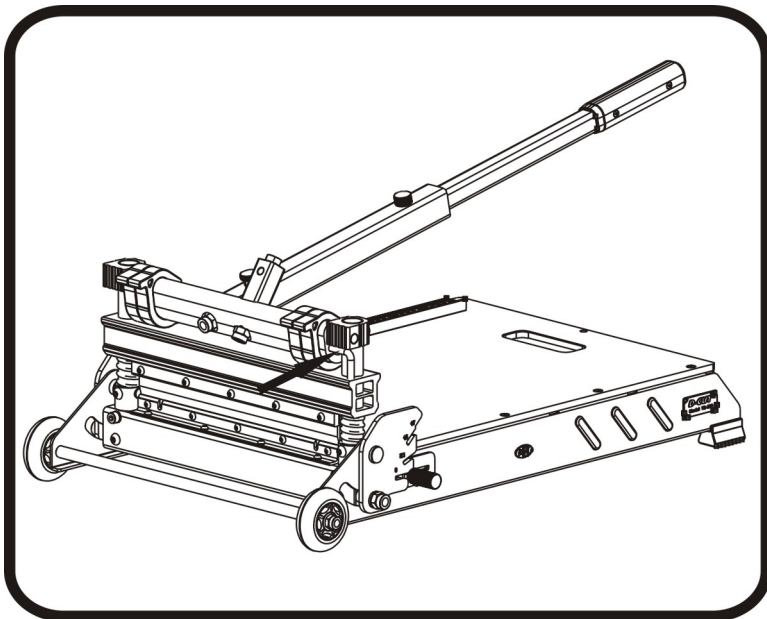


Changing the Nylon Bar

Use provided Allen wrench to Loosen the five screws, then carefully move nylon bar out of the nylon bar holder.

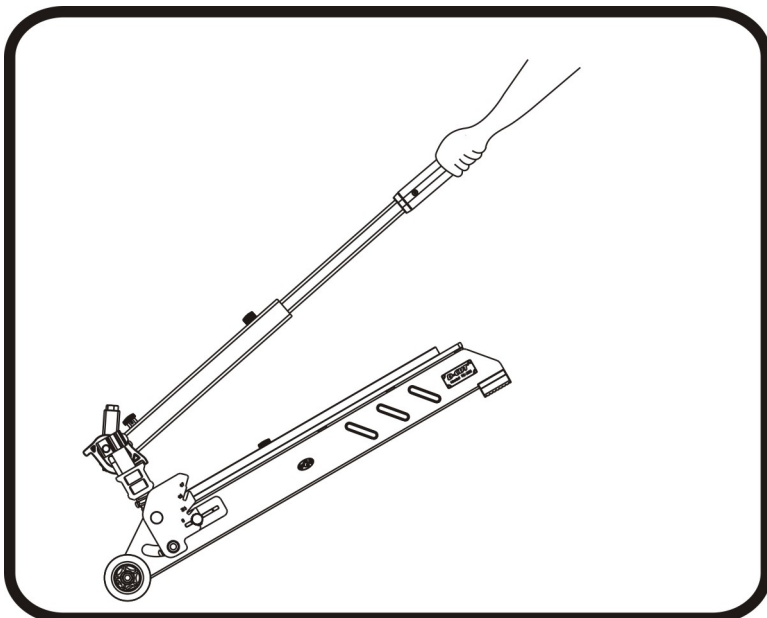
Note: the flat side of the blade should face the working table.

Warning: Do not put your fingers against the sharp edge of the blade at any time.



Lock the Cutting Head

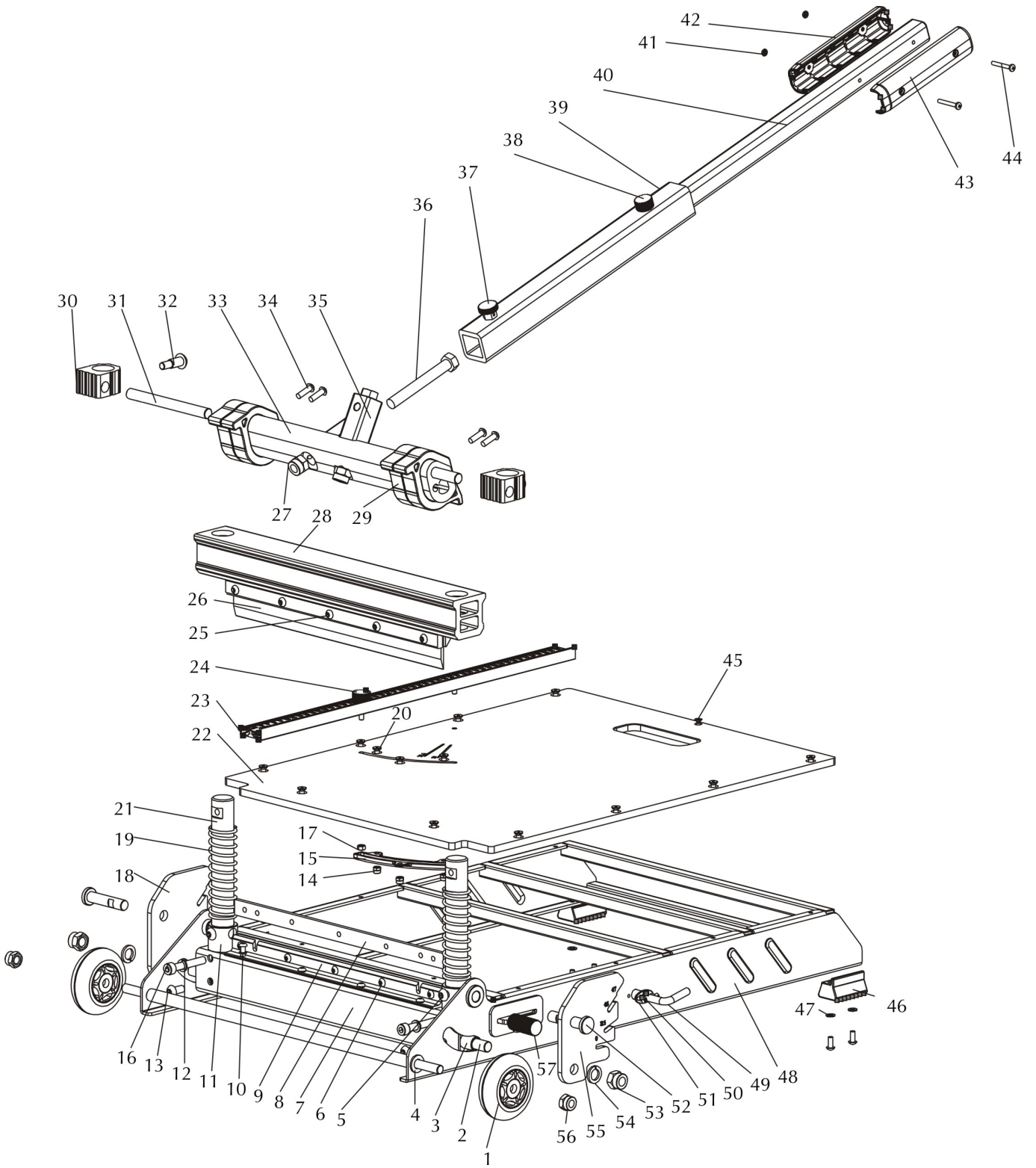
Use the provided Lock Pin to tuck the hole on the main column as shown. Make sure the cutting blade is in a close position when the cutter is not in use.



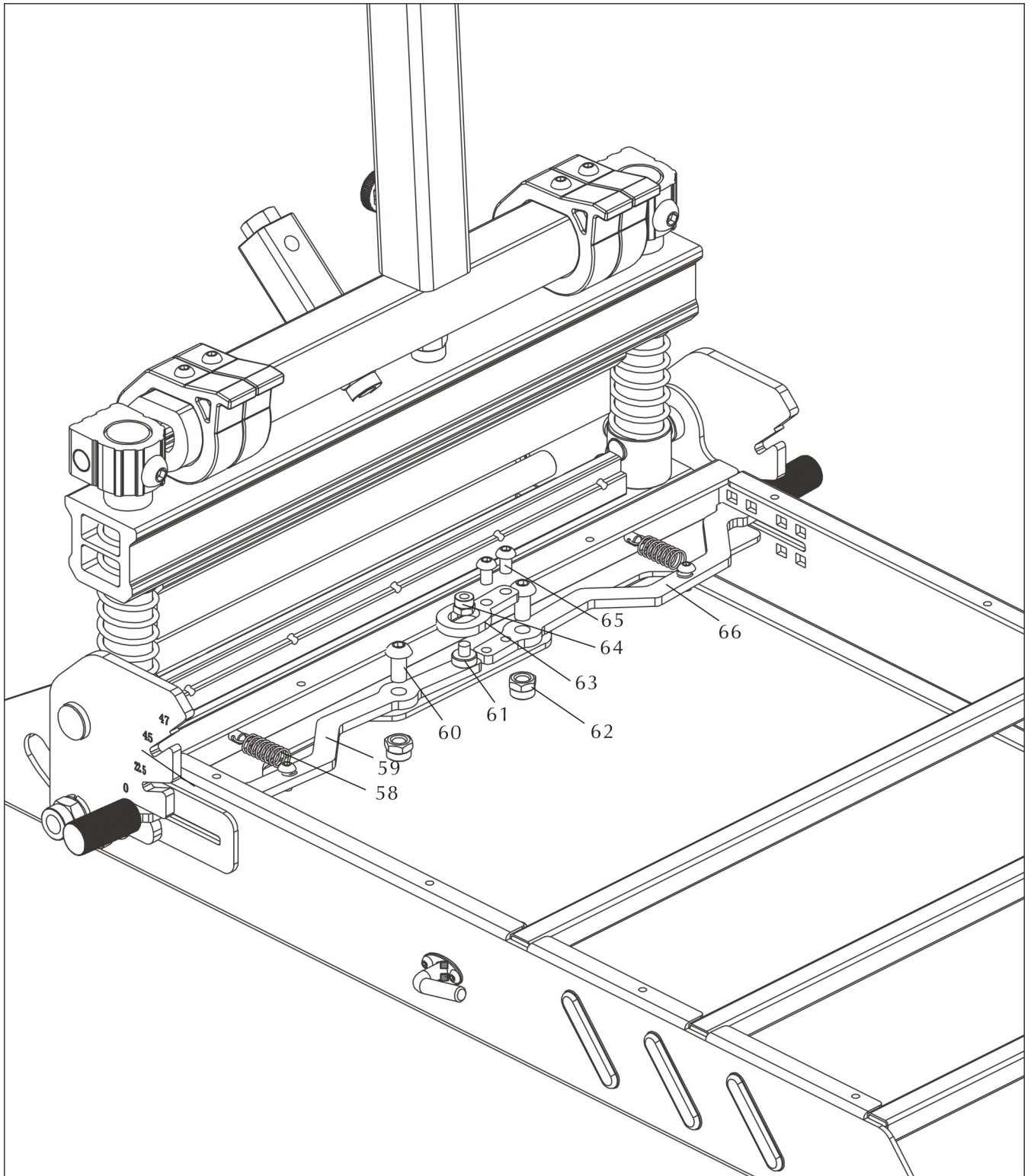
Transport

Once the lock pins firmly locked the cutting head and pull out the handle to carry the cutter as shown.

Explosive View



Explosive View



Explosive View

	Parts	Q'ty		Parts	Q'ty
1	Wheel	2	34	Screw M6X20	4
2	Screw	1	35	Handle Base	4
3	Sleeve	2	36	Bolt M12X95	2
4	Washer 10	2	37	Screw M8 B	1
5	Screw M8 X14	2	38	Screw M8 C	1
6	Screw M5 X 12	17	39	Handle A	1
7	Rectangular Tube	1	40	Handle Base	1
8	Nylon Bar	1	41	Nut M4	2
9	Nylon Bar Holder	1	42	left ABS handle	1
10	Washer 5	6	43	Right ABS handle	1
11	Guide Sleeve	2	44	Screw M4X30	2
12	Spring Washer 8	2	45	Screw M4X20	1
13	Screw M8X16	2	46	Rubber Feet	2
14	Locker Nut M5	3	47	Washer 5	4
15	Slide Pathway	1	48	Cutter Base	1
16	Bolt M8X16	4	49	Lock Pin	1
17	Nut M5	1	50	Screw M4X10	2
18	Left Rotation Plate	1	51	Lock Pin Base	1
19	Spring	2	52	Shaft	4
20	Screw M5X16	13	53	Locker Nut M12X1.5	2
21	God	2	54	Washer 12	2
22	Working Table	1	55	Right Rotation Plate	1
23	Guide Bar	1	56	Locker Nut M10	2
24	M8 Screw A	1	57	Knurled Angle Knob	2
25	Screw M6X12	5	58	Tension Spring	2
26	Blade	1	59	Left Angle Position Shaft	1
27	Locker Nut M12	2	60	Screw M8 X16	2
28	Blade Holder	1	61	Bearing	1
29	Nylon Cam Ring	4	62	Locker Nut M8	2
30	Eccentric Cam Bracket	2	63	Slider	1
31	Shaft	2	64	Locker Nut M6	1
32	Special Screw	2	65	Screw M6 X10	2
33	Aluminum Eccentric Cam	1	66	Left Angle Position Shaft	1